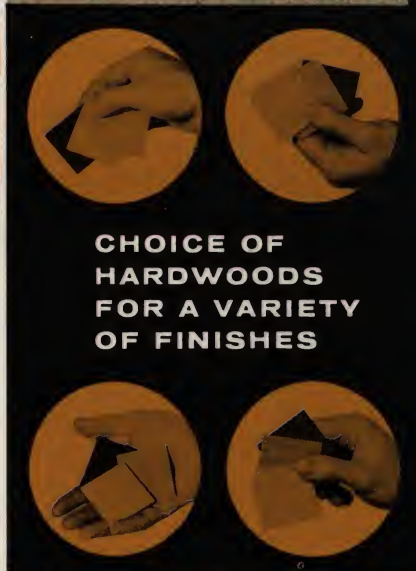
BELLWOOD DELUXE DOORS



CHOICE OF HARDWOODS FOR A VARIETY OF FINISHES

MADE IN CALIFORNIA BY A DIVISION OF *Packard-Bell*

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BELLWOOD QUALITY DOORS • HOLLOW CORE AND SOLID CORE • AIA FILE NO. 19E

MADE IN CALIFORNIA

with the pride of manufacture characteristic of all *Packard-Bell* products

BELLWOOD DELUXE DOORS

BELLWOOD DOORS are perfection in design, precision and quality. Experienced manufacture and the use of the finest available domestic and imported hardwoods assure you of the highest quality in design and production.

HARDWOOD VENEERS of Birch, Rotary Lauan, Sen (Ash), Rotary Red Oak, and Shina are especially selected for beauty of grain and superb finishing qualities.

HARDBOARD VENEERS of Masonite "Dorlux" or Swedish hardboard.

ALL-POSITION DESIGN. Bellwood Doors are easy to hang because of their all-position design. Locks and door pulls may be mounted right or left. Doors may be shortened 2" by removing equal amounts from top and bottom.

AVAILABLE IN STOCK SIZES 1'6" through 4'0" widths, in any length to 8'. Special sizes manufactured to specification. Doors available in following thicknesses: 1⅛", 1⅜", 1¾", 2", 2¼", in both hollow core and solid core construction.

EXCLUSIVE WITH BELLWOOD !!!

Doors and panels—perfectly matched in tone and grain pattern. Pre-grained and pre-finished at Bellwood in a wide variety of grains and colors. Write for complete information.

FOLDING DOORS

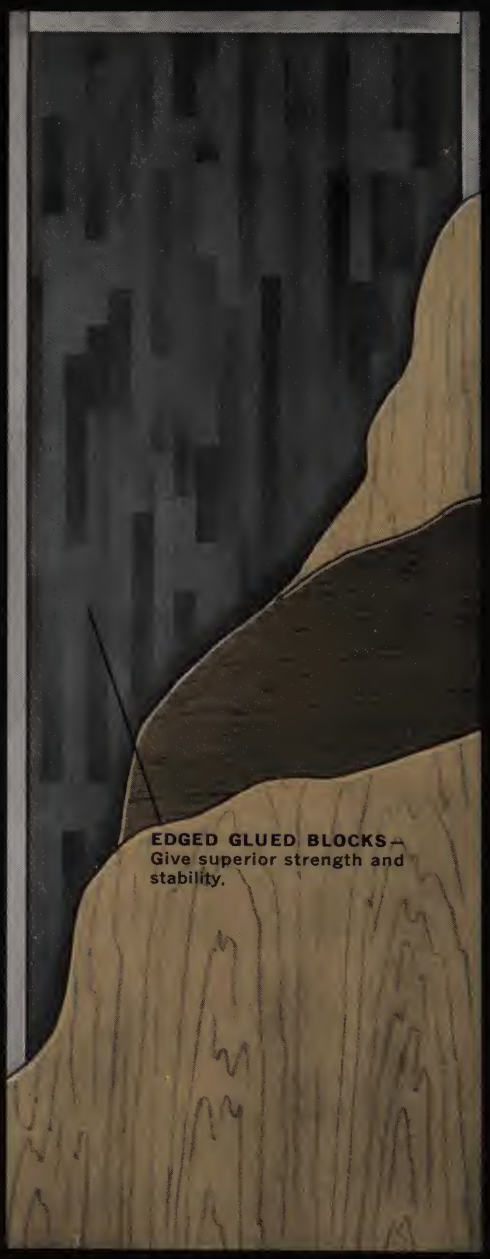
MINERAL CORE DOOR

B-LABEL FIRE DOOR
as approved by Underwriters' Laboratories, Inc.

LEAD-LINED X-RAY DOOR
Write for specifications on these other special doors.

GUARANTEE

Bellwood Doors are fully guaranteed by the Bellwood Company of California, as set forth in the Standard Door Guarantee of the National Woodwork Manufacturers Association. They meet or exceed the specifications set forth in Commercial Standard CS 171-58 for Solid-core and Hollow-core doors.



BELLWOOD DELUXE SOLID CORE DOOR

STRUCTURAL SPECIFICATIONS

CORE CONSTRUCTION—Wood blocks, wood strips or combinations of wood blocks and strips manufactured from kiln-dried, low density soft wood. Blocks shall be of smooth and uniform thickness laid up with grain running vertically and parallel. Blocks to be edge glued.

STILE & RAIL—Edges of door finished with soft wood edge strips at least ¾" wide. Hardwood edge strips to match face veneers will be supplied when specified.

FACES—Core shall be faced with plywood panels ⅛" thick before sanding. Both faces to be smoothly sanded before leaving factory. Choice of unfinished or pre-finished doors.

ADHESIVES—Hot plate, Type II, water resistant bond, or Type I, waterproof bond, conforming to Commercial Standard CS 35-56 unless otherwise specified.

BELLWOOD STANDARD HOLLOW CORE DOOR

STRUCTURAL SPECIFICATIONS

Frame, stiles, rails and lock blocks precision manufactured from kiln dried Douglas Fir or equal specie. Core of wood derivation insulation board, Douglas Fir or equal specie at manufacturer's option.

STILES—1⅛" minimum.

RAILS—2½".

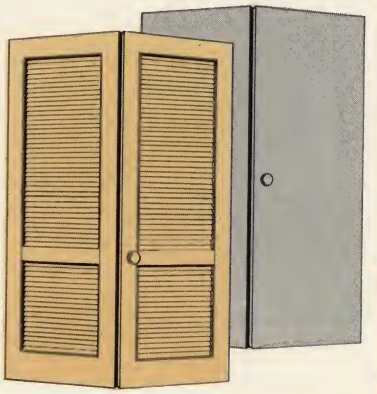
LOCK BLOCKS—both sides of door—20" long centered midway of door, 4" minimum depth from outside edge of stile.

ADHESIVE—Doors pressed under high pressure with water resistant glue which conforms to Commercial Standard CS 35-56 Type II—unless otherwise specified.

FACES—Composed of 3 ply plywood ⅛" thick before sanding. Choice of unfinished or pre-finished doors.

BELLWOOD FOLDING DOOR UNITS

CHOICE OF DOORS
Fixed louvre or flush



A COMPLETE PACKAGE READY FOR QUICK, EASY INSTALLATION

Bellwood Folding Door Units are handsome in everything but the price. Our vast experience in door manufacturing assures you of the highest quality in design and production.

PRE-DRILLED WITH HINGES APPLIED. Bellwood Folding Door Units are economical and trouble-free to install. They're ready for quick, easy installation—important when multiple installations are planned.

And Bellwood Folding Door Units provide more storage space—ideal where floor space is at a premium. Remember, when you specify Bellwood Folding Door Units you specify precision, design and quality.

SPECIFICATIONS

OPENING	PANELS	WIDTH	HEIGHT
3'0"	2	17¾"	Bellwood Doors are cut 6'7" to be used in a standard finished opening of 6'8½". This allows ¾" clearance between bottom of door and finished floor.
4'0"	4	11¾"	
5'0"	4	14¾"	
6'0"	4	17¾"	
8'0"	4	23¾"	

Hinges installed, pre-drilled for hangers.
Complete hardware supplied.

FLUSH DOORS. 1⅜" thickness HC. Available in mahogany, shina, ash, birch or hardboard.

LOUVRE DOORS. 1⅛" thickness. Sugar pine only.

BELLWOOD COMPANY
of California

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MAdison 9-1637

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